

Fitting Instructions

System-36 Glazing Channel



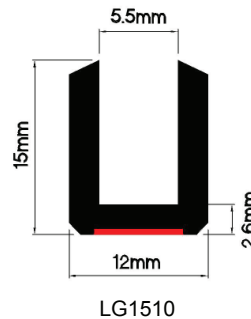
Fitting is completely clean and dry. No sealant, adhesive tape or wet adhesive is required.

1. Fit elastomeric channel over pane edge.
2. Pull the elastomeric channel along one side of the panel, until taut.
3. Notch the corner at 90°, without cutting the red channel base, and fold around the corner to form a 45° mitre.
4. Continue for the remaining sides and fully mitre the meeting corner. Alternatively, cut the channel to side lengths and mitre the corners to 45°.
5. Join the sections of elastomeric channel at pane corner intersections, **ENSURING THERE ARE NO GAPS AT THE CORNERS.**
6. If mitres pull apart, a small amount of adhesive could be used to ease fitting at meeting points.
7. With the channel in place, all other fitting follows standard practice.
8. Beads may be pin-fixed or screw-fixed for System 36/5, 36/6 and 36/7, but screw fixed on all other sizes. It is essential that beads of the correct dimensions are used. For further details please refer to Lorient's Fire Resistant Glazing Systems brochure.

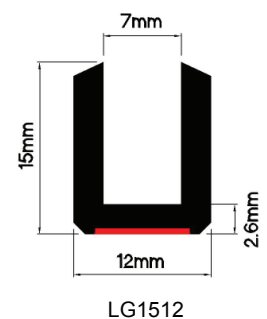
NB: To work out glass size, measure the aperture, less the thickness of the gasket, less a 0.5mm fitting tolerance all round.

Please note that butt jointing of the gasket will invalidate the test evidence.

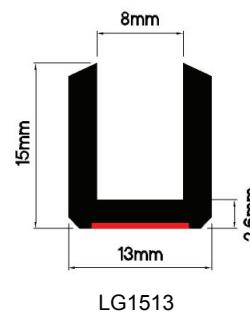
System-36/5



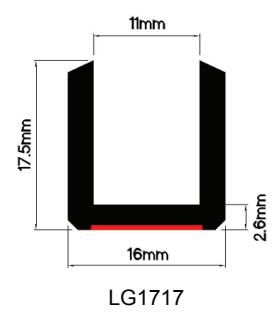
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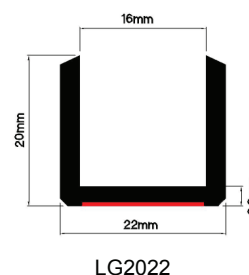
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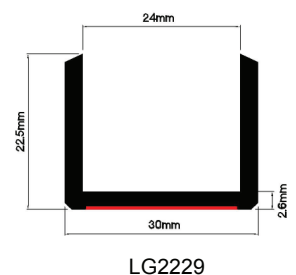
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